



FACTORY

CROWN, a prestigious Indian brand manufacturing & exporting laminates from India. The organization originated with the sole purpose of exploring the untapped potential of laminates in the surface decor. We have always believed in the mission of showcasing laminates as a resilient & flexible product.

With over 40 years of experience in manufacturing, the group has 10 production lines in 5 different sizes. It produces over 30 million square meters per annum in several vertical of HPL. It has its presence in more than 80 countries globally. Laminates are made from 100% Phenolic and melamine resin combination fused together under heat and pressure by thermosetting process.

With a modest start in 1978, we have adapted ourselves to the growing changes and needs of the customers and the environment. Our new catalogue with its diverse range of laminates has been culminated to suit your needs as we grasp the essence of the five natural elements. - Fire, Water, Air, Earth & Space.

Presenting our new HPL vertical - KITTOP

A high tech polymers panels from the house of CROWN, provides extreme durability for usages as a Kitchen Tops, Work Tops, Breakfast Bars and Upstands. The surfaces are heat resistant, hardened for rough and tough usages, antimicrobial, water and chemical resistant food grade surface besides the other important feature to be decorative and functional. The wide range of decors makes them to go with the kitchen furniture tonality. We can also offer these panels with Anti Finger features, an apt solution for any indoor as well as outdoor usages.

Available Product Range

KITCHEN TOPS | WORK TOPS BREAKFAST BARS | UPSTANDS

SIZES in mm

1400x4300, 1300x3050, 1860x3670, 1800x4300

Thickness: 8mm up to 15mm

Available Core: Black, Egg White, Natrural Surface finish: Raw Matte, Selva, Bright Stone,

Bark Cut, Italian Stone, SF

HPL (Single side Decorative Sheets)

Solid Décor, Wood Grains, Stones & Anti Finger

Size: 3050 mmx1300mm

Thickness: **0.9mm up to 1.25mm**Surface Finish: **100+ to choose from**

*The colours may deviate slightly from the original tones for printing reasons.



Features



Scratch Resistant



Water Resistant



Flame Retardant



Impact Resistant



Heat Resistant



Anti Bacterial



Excellent Self Supporting Feature



Food Grade



TECHNICAL SPECIFICATIONS

S.NO	PROPERTIES	TEST METHOD	UNIT OF MESUREMENT	ATTRIBUTES OF PERFORMANCE	RESULTS
1	SURFACE QUALITY				
1.1	Surface Quality	EN 438-2.4	mm²/ m²	Sports, dirt and similar surface defects	≤1
			mm / m ²	Fibers, hair and scratches	≤10
2	DIMENSIONAL PROPERT	IES			
2.1	Thickness	EN 438-2.5	mm	8.0 ≤t < 12.0mm:±0.50mm	8.0 ≤t < 12.0mm:±0.50mm
2.2	Size	EN 438-2.6	mm	Length and Width +10/-0	+ 05 / - 0
2.3	Straightness of edges	EN 438-2.7	mm/m	Straightness of edges≤1.5	≤1
2.4	Squareness	EN 438-2.8	mm/m	Squareness≤1.5	≤1
2.5	Flatness (measured on full size sheet)	EN 438-2.9	mm/m	For 2.0≤t < 6.00mm :8	5
			mm/m	For 6.0≤t < 10.00mm : 5	3
			mm/m	10.0≤t :3	2
3	PHYSICAL PROPERTIES				
3.1	Resistant to Surface Wear	EN 438-2.10	Revolutions	Wear Resistance - Initial Point	Unicolour - ≥ 200 Printed Decor - ≥ 175
			Revolutions	Wear Resistance - Wear Point	Unicolour - ≥ 450 Printed Decor - ≥ 410
3.2	Resistant to immersion in boiling water	EN 438-2.12	%	Mass Increase - 2 ≤T < 5mm	≤2
			%	Mass Increase - T≥5mm	≦1
			%	Thickness Increase - 2≤T < 5mm	≤2
			%	Thickness Increase - T≥5mm	≤1.5
			Rating	Appearance - Gloss Finish	≥4
			Rating	Appearance - Other Finishes	≥5
3.3	Resistant to water vapour	EN 438-2.14	Rating	Appearance - Gloss Finish	≥4
			Rating	Appearance - Other Finishes	≥5
3.4	Resistant to Dry Heat @ 180°C	EN 438-2.16	Rating	Appearance - Gloss Finish	≥4
	Heat @ 100,C		Rating	Appearance - Other Finishes	≥5
3.5	Dimensional Stability at elevated temperature	EN 438-2.17	Longitudinal %	Cumulative dimensional change 25T < 5mm	≤0.40
			Transversal %		≤0.80
			Longitudinal %	Cumulative dimensional change T≥5mm	≤0.30
			Transversal %		≤0.60
3.6	Resistant to impact by large diameter	EN 438-2.21	min.	Indent dia. 10mm 2 ≤ 6mm - 1800mm	6
	ball		min.	Indent dia. 10mm T≥6mm - 1800mm	4
3.7	Resistant to crazing	EN 438-2.24	Rating	Appearance	≥4
3.8	Resistant to Scratching	EN 438-2.25	Rating	Appearance - Smooth Finishe	≥2.5
			Rating	Appearance - Textused Finishe	≥3.5
3.9	Resistant to Staining	EN 438-2.26	Rating	Appearance - Group 1 & 2	≥5
2.12	-	511 400 0 07	Rating	Appearance - Group 3	≥4
3.10	Light Fastness (Xenon Arc) Resistant to	EN 438-2.27	Grey Scale Rating	Contrast	4 to 5
3.11	Cigarette Burns	EN 438-2.30 EN-ISO-	Rating	Appearance	≥3 0000 11F00
3.12	Flexural Modulus	EN-ISO- 178-2003 EN-ISO- 178-2003	Mpa	Stress ≥9000	9000-11500
3.13	Flexural Strength Tensile Strength	178-2003 EN-ISO-572- 2-1996	Mpa	Stress ≥ 80	80-100
3.14	Density	EN-ISO-1183-	Mpa gm/cm³	Stress ≥ 60 Density 1.35 - 1.45	60-90
	·	1:2004	gin/cin-	Delisity 1.33 - 1.43	1.4 10.05
4	FIRE PROPERTIES		Test as per EN 13823 and EN ISO 11925-2 (Small-burner test)		
4.1	Fire Reaction Classification - CGS	- EN 135 01 -	Rating	Classification - T ≥6mm	D - s2, d0
	Fire Reaction Classification - CGS		Rating	Classification - 1 ≥ 6mm	B - s2, d0
			Rating	Classification - 3 ≤ T < 13mm	B - s2, d0
5	OTHER PROPERTIES		Racing	Classification - 0 2 1 × 13fffff	D - 31, UO
5.1	Release of	EN-438-7.4.11.1	Rating	Classification	E1
3.1	Formaldehyde	LIV-430-7.4.11.1	Rating	Cidssilication	LI





















CORE

Beige

Grey

Black

Natural







RC 949 NEW Fontia



RC 950 NEW
Temptation







RC 941 NEW Grey Caspio



RC 951 NEW Brisk







RC 811 NEW Vevo



RC 940 NEW Pinara Light





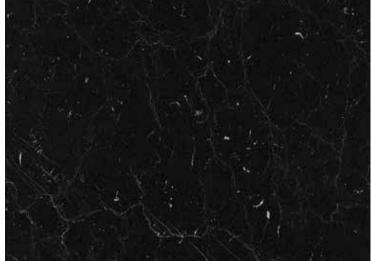
RC 939 NEW Pinara Dark



RC 948 NEW Aurum







RC 946 NEW Fire Stone



RC 945 NEW Nero Marquina



RC 947 NEW Pietra Caspio





RC 933 Nexus



RC 877 Almond Mix







RC 653 Servezza



RC 669 Maremma





RC 931 Bianco Onyx



RC 924 Manhattan





RC 806 Pompeu Slate



RC 805 Pompeu Slate







RC 932 Skadi



RC 934 Nexus



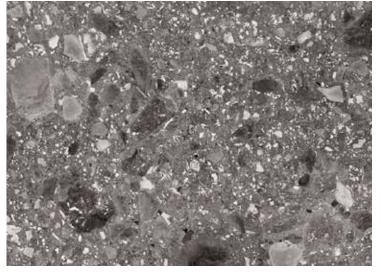


RC 923 Osiris



RC 667 Cement





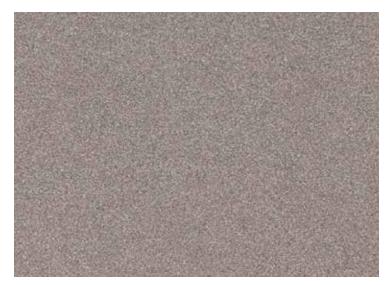


RC 573 Breccia Agrippina



RC 883 Puntinella







RC 878 Granite



RC 925 Tex Stone







RC 810 Fuji



RC 809 Fuji



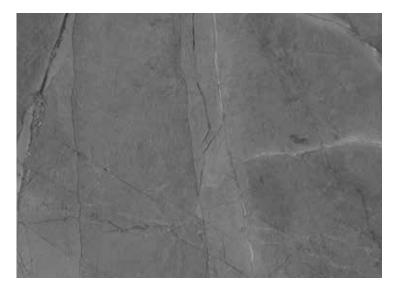


RC 920 Canyon Painted Metal



RC 928 Canyon Painted Metal





RT 1665 Kalahari



RC 927 Grey Caspio





RC 926 Venice



RC 918 Manhattan





RC 921 Marble



RC 654 Vento Marble







RC 683 Abbey Road



RC 636 Brooklyn Light







RC 478 Tivoli



RC 671 Grey Caspio





RC 670 Maremma



RC 637 Brooklyn Light







RC 638 Pinara



RC 677 Abbey Road







RC 479 Tivoli



RC 672 Grey Caspio





RC 686 Mandu Slate



RC 660 Metallic Oxide





RC 685 Mandu Slate

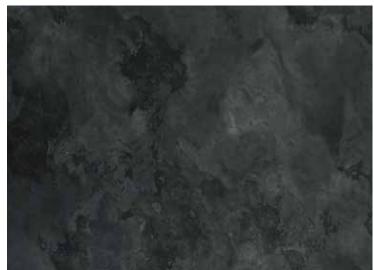


RC 659 Metallic Oxid





RC 807 Milo Stone



RC 687 Mandu Slate





RC 647 Grey Stone



RC 804 Advika





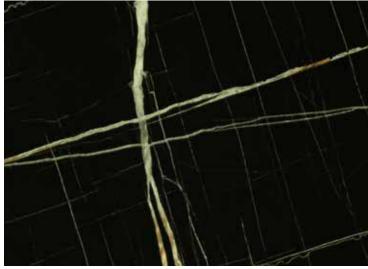


RC 919 Manhattan



RC 658 Tabo Slate





RC 930 Nero Tunisi



RC 495 Pearlmutte Effect





RC 461 Veneto



RC 550 Letizia







RC 646 Belador



RC 661 Greystone





RC 684 Stromboli







RC 942 NEW WOTAN OAK



RC 943 NEW CANYON MONUMENT OAK





RC 944 NEW FLAGSTAFF OAK



RC 906 Moldau Acacia





RC 917 Noce Versaillies



RC 901
Straight Grained Wenge (Red)





RC 899 Arusha Wenge



RC 908 Thansau Maple







RC 907 Moldau Acacia



RC 894 Douglas Pine







RC 665 Walnut Rigato



RC 459 Lancelot Oak





RC 909 Bavarian Beech

RC 642

Canyon Monument Oak



RC 645 Aveiro Esche







RC 892

Urban Teak









RC 922 Scoatia Oak



RC 935 Yokshire Chestnut



RC 912 Noce Versaillies



RC 698 Apple Crates





RC 679 Delano Oak



RC 657 Kubikus



RC 107 Montreux Nussbaum



RC 640 Canyon Vintage Pine





RC 905 Noce Versaillies



RC 910 Criaza Pear





RC 911 Van Couver Maple



EXP 51Novecento Pine





RC 896 Ipu Mahogany



RC 808 Aloe Wood





RC 680 Canyon Atlantic Oak

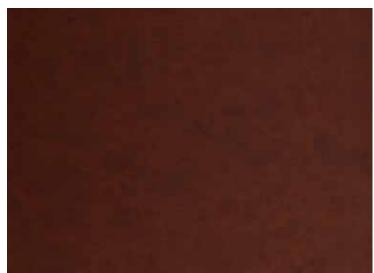


RC 534 Canyon River Oak





RC 580 Santiago



RC 651 Stucco



RC 644 Canyon Monument Oak



RC 641 Canyon Apple







RC 936 Chaos



RC 426 Evoque Oak





RC 656 Montpellier







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